



EXOCARB® MAX-MINI

High Performance Micro Carbide Drills

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List 5320

EXOCARB® MAX-MINI UVM-DRL-5D, Miniature

SPEED FEED 331	CARBIDE	SS	2 FLUTE	JOBBER	30°	SHANK h3	PACKED 1 PIECE
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Cutting Diameter Tolerance		
Size (mm)	mm	inch
0.02 ≤ D ≤ 0.08	+0/-0.003	+0/-0.0001



EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
8589002	●	-	-	-	0.020	0.00079	0.12	38.00	-	3.00
8589052	●	-	-	-	0.020	0.00079	0.12	38.00	0.125	-
8589003	●	-	-	-	0.030	0.00118	0.18	38.00	-	3.00
8589053	●	-	-	-	0.030	0.00118	0.18	38.00	0.125	-
8589004	●	-	-	-	0.040	0.00157	0.24	38.00	-	3.00
8589054	●	-	-	-	0.040	0.00157	0.24	38.00	0.125	-
8589005	●	-	-	-	0.050	0.00197	0.30	38.00	-	3.00
8589055	●	-	-	-	0.050	0.00197	0.30	38.00	0.125	-
8589008	●	-	-	-	0.080	0.00315	0.48	38.00	-	3.00
8589058	●	-	-	-	0.080	0.00315	0.48	38.00	0.125	-

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Inconel		Titanium	Hardened Steel						
Low	Medium	High			6061	7075				Casting	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
					○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

